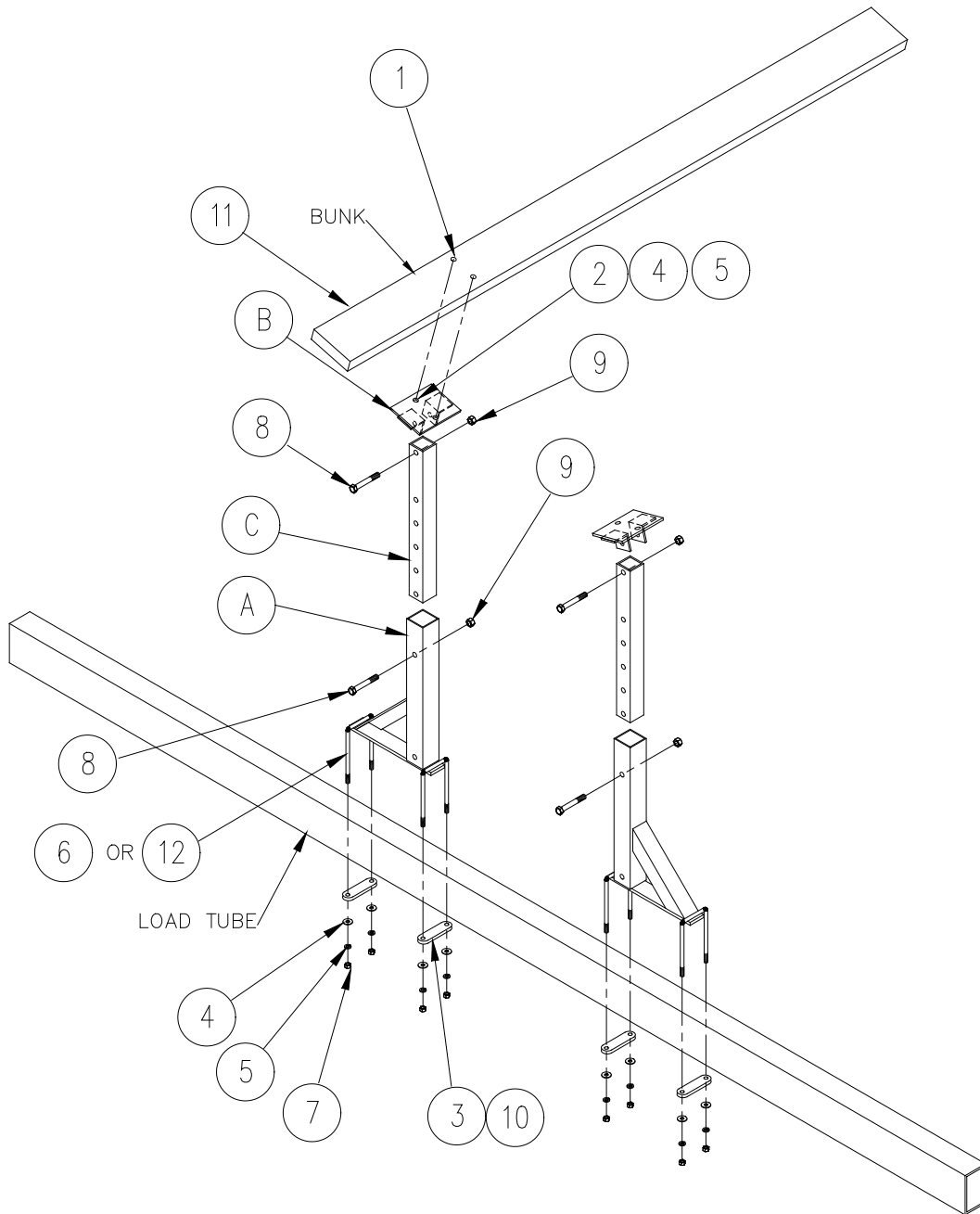




VL PIVOTING WOOD SKI BOAT BUNK INSTRUCTIONS

(Applies to P/Ns 3604015, 3604020, 3604025, 3650350 &
3680375)

SKI BOAT WOOD PIVOT BUNK ASSEMBLY



VL SKI BOAT WOOD PIVOT BUNK PARTS LIST

Each reference number or letter in the following parts lists can be matched with the reference number or letter referred to in the illustrations of the instruction manual.



WARNING:

FAILURE TO APPLY A SUITABLE LUBRICANT TO THE MATING SURFACES OF STAINLESS STEEL THREADED FASTENERS MAY CAUSE GALLING AND/OR SEIZING OF ASSEMBLY.

2.1 #3604015 VL SKI BOAT WOOD PIVOT BUNKS 4.5K

2.1.1 #3604213 VL Ski Boat Wood Pivot Bunk Carton of Parts 4.5K

REF #	PART #	QTY	DESCRIPTION
A	3604507	4	SKI BOAT BUNK SUPPORT BASE WELDMENT
B	3604514	4	SKI BOAT BUNK PIVOT BRACKET
C	3604627	4	SKI BOAT BUNK UPPER TUBE 19-1/4"
	3604223	1	VL SKI BOAT BUNK S.S. BOB 4K
			consisting of:
1	5896323	8	3/8-16 X 2-1/2 CARRIAGE BOLT SS
2&7	5840104	24	3/8-16 HEX NUT ALUM
3	3603835	8	2-HOLE PLATE 2"
4	5896406	24	3/8 WASHER SAE
5	5806243	24	3/8 WASHER SPLIT LOCK
6	5898100	8	U-BOLT SQ 3/8 X 2-1/8 X 5-5/8 SS
8	5896288	8	1/2-13 X 3 HHCS SS
9	5836107	8	1/2-13 HEX NYLOCK NUT ALUM

2.1.2 #3603778 VL Bunk Bundle 1.6-4.5K

REF #	PART #	QTY	DESCRIPTION
11	3605916	2	VL BUNK ASSY 1.6-4K

2.2 #3650350 VL SKI BOAT PIVOT BUNKS 5KSR09

2.2.1 #3652266 VL Ski Boat Bunk Carton of Parts 5KSR09

REF #	PART #	QTY	DESCRIPTION
A	3604507	4	SKI BOAT BUNK SUPPORT BASE WELDMENT
B	3604514	4	SKI BOAT BUNK PIVOT BRACKET
C	3604627	4	SKI BOAT BUNK UPPER TUBE 19-1/4"
	3652262	1	VL SKI BOAT BUNK S.S. BOB 5KSR09
			consisting of:
1	5896323	8	3/8-16 X 2-1/2 CARRIAGE BOLT SS
2&7	5840104	24	3/8-16 HEX NUT ALUM
3	3603835	8	2-HOLE PLATE 2"
4	5896406	24	3/8 WASHER SAE
5	5806243	24	3/8 WASHER SPLIT LOCK
6	5893000	8	U-BOLT SQ 3/8 X 2-1/8 X 6-5/8 SS
8	5896288	8	1/2-13 X 3 HHCS SS
9	5836107	8	1/2-13 HEX NYLOCK NUT ALUM

2.2.2 #3603776 VL Bunk Bundle 5KSR09-7K

REF #	PART #	QTY	DESCRIPTION
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11	3605921	2	VL BUNK ASSY 5KSR09-7K
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2.3 #3604020 VL SKI BOAT WOOD PIVOT BUNKS 6K09

2.3.1 #3604215 VL Ski Boat Bunk Carton of Parts 6K09

REF #	PART #	QTY	DESCRIPTION
A	3604507	4	SKI BOAT BUNK SUPPORT BASE WELDMENT
B	3604514	4	SKI BOAT BUNK PIVOT BRACKET
C	3604627	4	SKI BOAT BUNK UPPER TUBE 19-1/4"
	3604225	1	VL SKI BOAT BUNK S.S. BOB 5K
			consisting of:
1	5896323	8	3/8-16 X 2-1/2 CARRIAGE BOLT SS
2&7	5840104	24	3/8-16 HEX NUT ALUM
3	3606921	8	2-HOLE PLATE 3"
4	5896406	24	3/8 WASHER SAE
5	5806243	24	3/8 WASHER SPLIT LOCK
6	5895900	8	U-BOLT SQ 3/8 X 3-1/8 X 6-5/8 SS
8	5896288	8	1/2-13 X 3 HHCS SS
9	5836107	8	1/2-13 HEX NYLOCK NUT ALUM

2.3.2 #3603775 VL Bunk Bundle 6K09

REF #	PART #	QTY	DESCRIPTION
11	3605919	2	VL BUNK ASSY 6K09

2.4 #3604025 VL SKI BOAT WOOD PIVOT BUNKS DBL 7K

2.4.1 #3604217 VL Ski Boat Bunk (DBL) Carton of Parts 7K

REF #	PART #	QTY	DESCRIPTION
A	3604507	8	SKI BOAT BUNK SUPPORT BASE WELDMENT
B	3604514	8	SKI BOAT BUNK PIVOT BRACKET
C	3604627	8	SKI BOAT BUNK UPPER TUBE 19-1/4"
	3604227	1	VL SKI BOAT BUNK S.S. BOB 7K
			consisting of:
1	5896323	16	3/8-16 X 2-1/2 CARRIAGE BOLT SS
2&7	5840104	48	3/8-16 HEX NUT ALUM
3	3603835	8	2-HOLE PLATE 2"
4	5896406	48	3/8 WASHER SAE
5	5806243	48	3/8 WASHER SPLIT LOCK
6	5895905	8	U-BOLT SQ 3/8 X 2-1/8 X 8-5/8 SS
8	5896288	16	1/2-13 X 3 HHCS SS
9	5836107	16	1/2-13 HEX NYLOCK NUT ALUM
10	3606921	8	2-HOLE PLATE 3"
12	5895901	8	U-BOLT SQ 3/8 X 3-1/8 X 8-5/8 SS

2.4.2 #3603776 Bunk Bundle 2 Hole 7-8K (QTY 2 Bundles)

REF #	PART #	QTY	DESCRIPTION
11	3605921	4	BUNK ASSY 2 HOLE 7K (4pcs. total)

2.5 #3680375 VL SKI BOAT WOOD PIVOT BUNKS DBL 8K

2.5.1 #3688148 VL Ski Boat Bunk (DBL) Carton of Parts 8K

REF #	PART #	QTY	DESCRIPTION
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A	3604507	8	SKI BOAT BUNK SUPPORT BASE WELDMENT
B	3604514	8	SKI BOAT BUNK PIVOT BRACKET
C	3604627	8	SKI BOAT BUNK UPPER TUBE 19-1/4"
	3688142	1	VL SKI BOAT BUNK S.S. BOB 8K
			consisting of:
1	5896323	16	3/8-16 X 2-1/2 CARRIAGE BOLT SS
2&7	5840104	48	3/8-16 HEX NUT ALUM
3	3606921	16	2-HOLE PLATE 3"
4	5896406	48	3/8 WASHER SAE
5	5806243	48	3/8 WASHER SPLIT LOCK
6	5895901	16	U-BOLT SQ 3/8 X 3-1/8 X 8-5/8 SS
8	5896288	16	1/2-13 X 3 HHCS SS
9	5836107	16	1/2-13 HEX NYLOCK NUT ALUM

2.5.2 #3603775 Bunk Bundle 2 Hole 7-8K (QTY 2 Bundles)

REF #	PART #	QTY	DESCRIPTION
11	3605919	4	BUNK ASSY 2 HOLE 7-8K (4pcs. total)