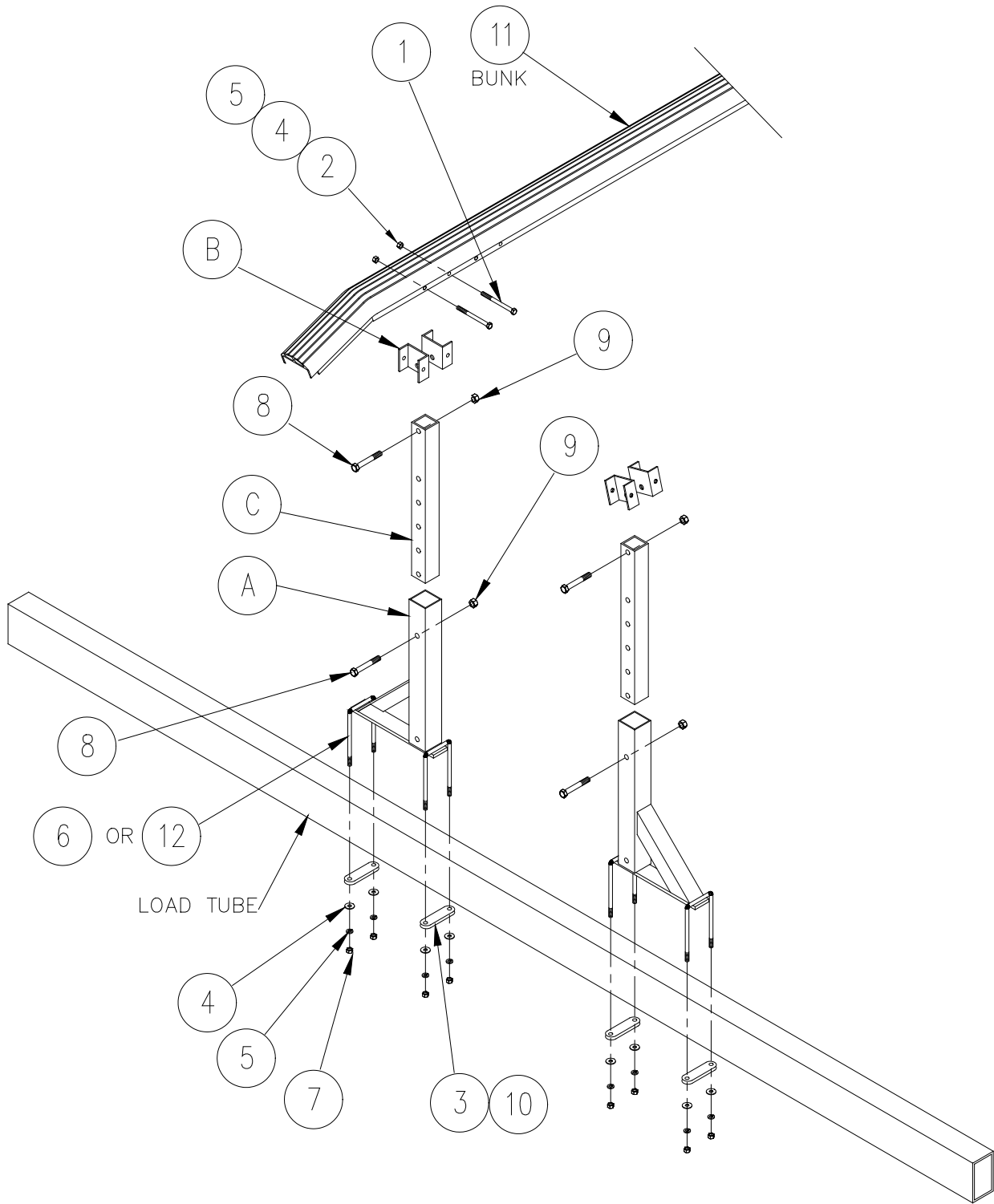




VL PIVOTING ALUM/VINYL SKI BOAT BUNK INSTRUCTIONS

(Applies to P/Ns 3604030, 3604035, 3604040, 3604050)

SKI BOAT ALUM/VINYL PIVOT BUNK ASSEMBLY



VL SKI BOAT ALUM/VINYL PIVOT BUNK PARTS LIST

Each reference number or letter in the following parts lists can be matched with the reference number or letter referred to in the illustrations of the instruction manual.



WARNING:

FAILURE TO APPLY A SUITABLE LUBRICANT TO THE MATING SURFACES OF STAINLESS STEEL THREADED FASTENERS MAY CAUSE GALLING AND/OR SEIZING OF ASSEMBLY.

2.1 #3604030 VL SKI BOAT ALUM/VINYL PIVOT BUNKS 4.5K

2.1.1 #3604233 VL Ski Boat Alum/Vinyl Pivot Bunk Carton of Parts 4.5K

REF #	PART #	QTY	DESCRIPTION
A	3604507	4	SKI BOAT BUNK SUPPORT BASE WELDMENT
B	3604631	8	SKI BOAT ALUM/VINYL BUNK BRKT
C	3604627	4	SKI BOAT BUNK UPPER TUBE 19-1/4"
	3604247	1	VL SKI BOAT BUNK S.S. BOB 4.5K
			consisting of:
1	5896262	8	3/8-16 x 4-1/2" HHCS
2&7	5840104	24	3/8-16 HEX NUT ALUM
3	3603835	8	2-HOLE PLATE 2"
4	5896406	24	3/8 WASHER SAE
5	5806243	24	3/8 WASHER SPLIT LOCK
6	5898100	8	U-BOLT SQ 3/8 X 2-1/8 X 5-5/8 SS
8	5896288	8	1/2-13 X 3 HHCS SS
9	5836107	8	1/2-13 HEX NYLOCK NUT ALUM

2.1.2 #3604168 VL Alum/Vinyl Ski Boat Bunk Bundle 1.6-8K

REF #	PART #	QTY	DESCRIPTION
11	3604318	2	VL BUNK ASSY 1.6-8K

2.2 #3604035 VL SKI BOAT ALUM/VINYL PIVOT BUNKS 5KSR09

2.2.1 #3604235 VL Ski Boat Alum/Vinyl Bunk Carton of Parts 5KSR09

REF #	PART #	QTY	DESCRIPTION
A	3604507	4	SKI BOAT BUNK SUPPORT BASE WELDMENT
B	3604631	8	SKI BOAT ALUM/VINYL BUNK BRKT
C	3604627	4	SKI BOAT BUNK UPPER TUBE 19-1/4"
	3604253	1	VL SKI BOAT BUNK S.S. BOB 5KSR09
			consisting of:
1	5896262	8	3/8-16 x 4-1/2" HHCS
2&7	5840104	24	3/8-16 HEX NUT ALUM
3	3603835	8	2-HOLE PLATE 2"
4	5896406	24	3/8 WASHER SAE
5	5806243	24	3/8 WASHER SPLIT LOCK
6	5893000	8	U-BOLT SQ 3/8 X 2-1/8 X 6-5/8 SS
8	5896288	8	1/2-13 X 3 HHCS SS
9	5836107	8	1/2-13 HEX NYLOCK NUT ALUM

#3604168 VL Alum/Vinyl Bunk Bundle 1.6-8K

REF #	PART #	QTY	DESCRIPTION
11	36004318	2	VL ALUM/VINYL SKIBOAT BUNK ASSY 1.6-8K

2.3 #3604040 VL SKI BOAT ALUM/VINYL PIVOT BUNKS 6K09**2.3.1 #3604243VL Ski Boat Alum/Vinyl Bunk Carton of Parts 6K09**

REF #	PART #	QTY	DESCRIPTION
A	3604507	4	SKI BOAT BUNK SUPPORT BASE WELDMENT
B	3604631	8	SKI BOAT ALUM/VINYL BUNK BRKT
C	3604627	4	SKI BOAT BUNK UPPER TUBE 19-1/4"
	3604257	1	VL SKI BOAT BUNK S.S. BOB 5K
			consisting of:
1	5896262	4	3/8-16 x 4-1/2" HHCS
2&7	5840104	24	3/8-16 HEX NUT ALUM
3	3606921	8	2-HOLE PLATE 3"
4	5896406	24	3/8 WASHER SAE
5	5806243	24	3/8 WASHER SPLIT LOCK
6	5895900	8	U-BOLT SQ 3/8 X 3-1/8 X 6-5/8 SS
8	5896288	8	1/2-13 X 3 HHCS SS
9	5836107	8	1/2-13 HEX NYLOCK NUT ALUM

2.3.2 #3604168 VL Alum/Vinyl Ski Boat Bunk Bundle 1.6-8K

REF #	PART #	QTY	DESCRIPTION
11	3604318	2	VL BUNK ASSY 1.6-8K

2.4 #3604045 VL SKI BOAT ALUM/VINYL PIVOT BUNKS DBL 7K**2.4.1 #3604243 VL Ski Boat Alum/Vinyl Bunk (DBL) Carton of Parts 7K**

REF #	PART #	QTY	DESCRIPTION
A	3604507	8	SKI BOAT BUNK SUPPORT BASE WELDMENT
B	3604631	16	SKI BOAT ALUM/VINYL BUNK BRKT
C	3604627	8	SKI BOAT BUNK UPPER TUBE 19-1/4"
	3604257	1	VL SKI BOAT BUNK S.S. BOB 7K
			consisting of:
1	5896262	8	3/8-16 x 4-1/2" HHCS
2&7	5840104	48	3/8-16 HEX NUT ALUM
3	3603835	8	2-HOLE PLATE 2"
4	5896406	48	3/8 WASHER SAE
5	5806243	48	3/8 WASHER SPLIT LOCK
6	5895905	8	U-BOLT SQ 3/8 X 2-1/8 X 8-5/8 SS
8	5896288	16	1/2-13 X 3 HHCS SS
9	5897018	16	1/2-13 HEX NYLOCK NUT SS
10	3606921	8	2-HOLE PLATE 3"
12	5895901	8	U-BOLT SQ 3/8 X 3-1/8 X 8-5/8 SS

2.4.2 #3604168 VL Alum/Vinyl Ski Boat Bunk Bundle 1.6-8K (QTY 2 Bundles)

REF #	PART #	QTY	DESCRIPTION
11	3604318	4	VL BUNK ASSY 1.6-8K

2.5 #3604050 VL SKI BOAT ALUM/VINYL PIVOT BUNKS DBL 8K

2.5.1 #3604245 VL Ski Boat Alum/Vinyl Bunk (DBL) Carton of Parts 8K

REF #	PART #	QTY	DESCRIPTION
A	3604507	8	SKI BOAT BUNK SUPPORT BASE WELDMENT
B	3604631	16	SKI BOAT ALUM/VINYL BUNK BRKT
C	3604627	8	SKI BOAT BUNK UPPER TUBE 19-1/4"
	3604263	1	VL SKI BOAT BUNK S.S. BOB 8K
			consisting of:
1	5896262	8	3/8-16 x 4-1/2" HHCS
2&7	5840104	16	3/8-16 HEX NUT ALUM
3	3606921	16	2-HOLE PLATE 3"
4	5896406	48	3/8 WASHER SAE
5	5806243	48	3/8 WASHER SPLIT LOCK
6	5895901	16	U-BOLT SQ 3/8 X 3-1/8 X 8-5/8 SS
8	5896288	16	1/2-13 X 3 HHCS SS
9	5836107	16	1/2-13 HEX NYLOCK NUT ALUM

2.5.2 #3604168 VL Alum/Vinyl Ski Boat Bunk Bundle 1.6-8K (QTY 2 Bundles)

REF #	PART #	QTY	DESCRIPTION
11	3604318	4	VL BUNK ASSY 1.6-8K