HL4K PONTOON LIFT INSTRUCTIONS
(Appplies to P/N 4113055)
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1 SAFETY

1.1 INTRODUCTION

Our Reimann & Georgerson Corporation Marine Products HL Pontoon Lift is designed to lift boat by pontoons rather than
dock and aid in proper positioning of boat on the lift. Your Pontoon Lift is well designed and well built. However, like any
other equipment, it can malfunction or become hazardous in the hands of an inexperienced and/or untrained user. Therefore,
read this manual and your related Vertical Lift manual, and related equipment manuals thoroughly before installing this kit
and operating your lift to provide maximum safety for all operating personnel, and to get the maximum benefit from your
equipment.

1.2 SAFETY DEFINITIONS

A safety message alerts you to potential hazards that could hurt you or others or cause property damage. The safety
messages or signal words for product safety signs are DANGER, WARNING, and CAUTION. Each safety message is
preceded by a safety alert symbol and is defined as follows:

DANGER: Indicates an imminently hazardous situation which, if not avoided, will cause death or serious injury. This
safety message is limited to the most extreme situations.

WARNING: Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It
may also be used to alert against unsafe practices and property-damage-only accidents.

1.3 EQUIPMENT SAFETY LABELS

These labels warn you of potential hazards that could cause injury. Read them carefully. If a label comes off or becomes
illegible, contact a Reimann & Georgerson Corporation dealer for a replacement.

1.4 SAFETY RULES

WARNING:

DO NOT INSTALL THIS KIT AND OPERATE THE LIFT WITHOUT READING BOTH THIS
MANUAL AND YOUR HYDRAULIC LIFT MANUAL. FAILURE TO DO THIS CAN LEAD TO
EQUIPMENT MISUSE WITH RESULTING DAMAGE AND/OR SERIOUS PERSONAL INJURY.
CONTACT YOUR RGC® MARINE DEALER IF YOU HAVE ANY QUESTIONS.

1. Do not install this kit without first replacing any damaged or defective parts.

2. The Pontoon kit does not increase the rated capacity of the lift. Never use the lift beyond its rated capacity. This can
damage the kit assembly, lift, and/or boat with resulting serious personal injury.

3. Never try using any part of this kit in an application for which it was not designed.

4. Do not weld or otherwise modify any part of this kit. Such alterations may weaken the structural integrity of the lift and
void the warranty.

5. Do not try installing the pontoon brackets or bumpers with the weight of the boat on the lift. This can cause equipment
damage and/or personal injury.

6. The following precautions must be observed when lifting any part of this equipment:

   a. Be sure of your footing.
   b. Bend your knees and lift with your legs.
   c. Hold the equipment section close to your body when lifting.

7. After the Pontoon kit is installed, the safety checks in Steps 8 through 25 must be performed on your lift prior to
operation. Details on these checks are given in your vertical lift manual.
8. Before allowing anyone to operate the lift, be sure they fully understand the proper operating procedure.

9. Do not operate the lift under the influence of drugs, alcohol, or medication.

10. Keep people and pets clear during operation of the lift.

11. Keep fingers and clothing clear of all moving parts.

12. Never allow people in the boat any time it is suspended above the water on the platform.

**WARNING:**

**DO NOT STAND OR WALK ON THE PLATFORM WHILE IT IS IN ANY RAISED POSITION. THIS CAN CAUSE SERIOUS PERSONAL INJURY.**

13. Do not allow anyone to swim or play under, near or on the lift at any time.

14. Insure that all bolts and nuts are fastened securely on both this kit and the lift prior to operation.

15. Insure that the frame is level and square.

16. Completely remove any user or dealer installed locking devices before operating the lift.

17. Ensure the center of gravity of the boat is between forward tube and rear foot plates. The boat must be secured on the lift before raising or lowering. Failure to do this can cause equipment damage and/or serious personal injury.

18. The boat must be stored with the lift in the over center position.

19. A clear visual path is required when using remote transmitter. Obstacles, radio frequency interference, and weak transmitter batteries will degrade the performance and range of your remote transmitter.

20. Never adjust or service the lift during operation or while connected to the control box.

21. Do not adjust components in the control box while operating the lift.

22. Completely lower the platform before performing any type of maintenance or repair.

**WARNING:**

**ALL ELECTRIC DRIVES MUST BE INSTALLED AND INSPECTED BY A CERTIFIED ELECTRICIAN IN ACCORDANCE WITH LOCAL ELECTRICAL CODES. THIS INSTALLATION MUST INCLUDE A PROPERLY WORKING GROUND FAULT CIRCUIT INTERRUPTER. (G.F.C.I.)**

23. Never use the lift to hang or store any auxiliary equipment such as boating hardware.

24. At end of operation, secure the control box and the lift to prevent unauthorized use. Never assume you will find the equipment in the same condition in which you left it.

25. Never operate the remote control or hydraulic power unit when connecting or disconnecting hydraulic hoses.
2 INSTALLATION AND SET UP

2.1 RE-INSTALLATION CHECKS
1. Do not assemble this kit or any other component of the lift if any part appears to be damaged.
2. Do not weld or otherwise modify any portion of the lift. Such alterations may weaken the structural integrity of the lift and void the warranty.

2.2 TOOLS REQUIRED
1. 9/16” & 3/4” Wrench or Adjustable Wrench.
2. Drill Motor.
3. 17/32” drill bit.

Please NOTE; If additional cushioning is desired carpet can be wrapped around the wood.

CAUTION:
AT A MINIMUM, THIS KIT SHOULD BE INSTALLED USING THIN CARPET, RUBBER, OR CORK SHEETING AS A BARRIER BETWEEN PRESSURE TREATED WOOD AND ALUMINUM MOUNTING BRACKETS. FAILURE TO INSTALL A BARRIER COULD SHORTEN THE LIFE EXPECTANCY OF THIS KIT OR PONTOON MATERIAL. CONTACT YOUR RGC® MARINE DEALER IF YOU HAVE ANY QUESTIONS.

2.3 HL4K (48” & 60” Lifts) LIFTARM DRILLING & PIVOT PLATES
HL4K 48” lift only:
1. Refer to Figure 2-1A & 2-2A. Layout the holes shown in figure 2-1A & 2-2A. Drill 17/32” holes through front & rear liftarms.

HL4K 60” lift only:
2. Refer to Figure 2-1B & 2-2B. Layout the holes shown in figures 2-1B & 2-2B for HL5-7K-60” lift. Drill 17/32” holes through front and rear liftarms.

Mount Pivot Plates:
Refer to figure 2-3.
Figure 2-1A.
HL4K (48" Lift) Drilling liftarms.

Figure 2-2A.
HL4K (48" Lift) Drilling liftarms.
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HL4K (60" Lift) Drilling Liftarms.

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Figure 2-6.
HL4K (48” & 60” Lift) Pontoon Bunk Support Cradles
2.7 HL4K (48” & 60” Lift) PONTOON WOOD BUNKS

Figure 2-7
HL4K (48” & 60” Lift) Pontoon Wood Bunks
### 3.1 4113055 HL4K PONTOON LIFT (48” & 60” LIFT)

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TWO YEAR LIMITED WARRANTY

Reimann & Georgen Corporation
Marine Products

This product is warranted by RGC® Marine Products to the original purchaser to be free from defects in material and workmanship under normal use for a period of two years from the date of purchase.

During the warranty period, and upon proof of purchase, the product will be repaired or replaced (with the same or similar model) at our option, without charge for either parts or labor when serviced at RGC® Marine Products.

Upon completion of repair, the unit will be returned to the customer freight prepaid. The warranty will not apply to this product if it has been misused, abused, or altered.

NEITHER THIS WARRANTY OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED, INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY, SHALL EXTEND BEYOND THE WARRANTY PERIOD. NO RESPONSIBILITY IS ASSUMED FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS OR EXCLUSIONS MAY NOT APPLY TO YOU.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.